LET	ALTERATION	DATE	BY
E	REDRAWN & ADDED -2 ASSY. NEG. WT. CHG.	[illegible]	
F	CHGD. 8 1/16 DIM. TO 8 3/32 & CHGD. 3" DIM. FROM OUTSIDE TO INSIDE FLANGE	[illegible]	
G	IN REQS. [illegible] ADDED -2 [illegible] N/A 28F5017 FOR PBY-5A C* NO [illegible] NO WT. CHG.	[illegible]	
H	-19 [illegible] WAS K11820 X 7 3/32 E -17 X .051 X 1 3/16 X 2 3/32 24 ST. ALC. SPEC. QQ-A-362-II WAS K11820 X 1 3/16. ADDED DIMS. 1 3/16 & 3/32 R. NO WT. CHG.	6-11-43	
J	IN -6 BRACKET ASSY. 28F3011-5 (1) WAS -12 (1) & 28F3011-6 (1) WAS -13 (1) WT CHG [illegible]	8-11-43	

A89027

B19072

AN442-D4 (2 PLCS)

(J) (K) 28F3011-5

-9

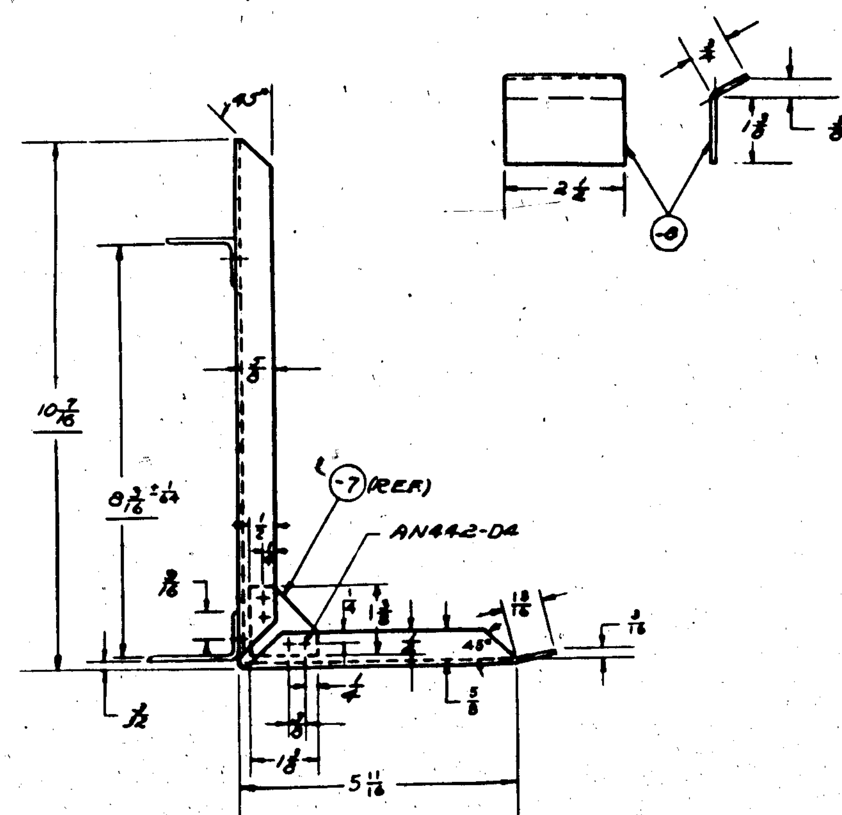
USE 1-W-62 STD. DIE TO CUT HOLE IN -9

-7

AN442-D4 (3 PLCS)

(K) 28F3011-6

℄ SYM



-6 BRACKET ASS'Y
SCALE: 6" = 1'-0"

AN442-D4 (2 PLCS)

USE 1-W-62 STD. DIE TO CUT HOLE IN -16

-16

AN442 D4 (3 PLCS)

-13

#19 (.166) 8 HOLES

1 1/32 DIA. 5 HOLES

LIGHTENING HOLES ONLY (5)

℄ SYM

-17

-18

AN442-D4

-7 (REF)

AN442-D4 (REF)

-2 BRACKET ASS'Y.
SCALE: 12" = 1'-0"

#10 (.193) HOLES (4)

DETAIL -17 SCALE: 12" = 1'-0"

DETAIL -18 SCALE: 12" = 1'-0"

NOTES:
1. HEAT TREAT -9 TO SR-53.
2. ALL BEND & RELIEF RADII 1/8.
3. -8 TO BE ADDED ON INSTALLATION IN ORDER TO TAKE CARE OF STRINGER VARIATION.

(G) C* NO's 31 464
C. 91876 #31 & ON
C* 70496, 77713, 88476 ONLY FOR 5A3-C* 88477 FOR 5B

C. 70486 / C91876 #1-30

ASSY. DASH NO.	MODEL	NEXT ASSY.	REQ
-2	PBY-5A	28F5017	1
-2	PBY-5	28F5017	1
-8	PBY-5A [illegible]	28F5017	[illegible]
-6	PBY-5A [illegible]	28F5017	[illegible]
-8	28-5MR	28F5017	1
-6	28-5MR	28F5017	1
-8	28-5AMN	28F5017	1
-6	28-5AMN	28F5017	1
-8	28-5AMC	28F5017	1
-6	28-5AMC	28F5017	1
-8	28-5MN	28F5017	1
-6	28-5MN	28F5017	1
-8	28-5MC	28F5017	1
-6	28-5MC	28F5017	1
-8	28-5MA	28F5017	1
-6	28-5MA	28F5017	1
-6	PBY-5	28F5017	1
-6	PBY-5	28F5017	1

REQUIREMENTS FOR AIRPLANE

REPLACES — CALC. WT.

REPLACED BY — ACT. WT.

SCALE: NOTED

STAMP PART NUMBER WHERE SHOWN

PART NO.	STOCK	MATERIAL	SPEC.	REQ -6	REQ -2	REQ -3	REQ -4	REQ -5
-18	.032 X 2 [illegible] X 1 3/8	24ST ALC	AN-A-[illegible]		2			
-17	.081 X 1 1/2 X 2	24ST ALC	QQ-A-362-II		1			
-16	.051 X 4 [illegible] X 22	24SO ALC	AN-A-[illegible]		1			
-8	.051 X 1 [illegible] X 2 [illegible]	24ST ALC	AN-A-[illegible]					
AN442-D								
28F3011-6				1				
28F3011-5				1				
-19	[illegible] A107TA7 [illegible]				1			
-9	.051 [illegible]	24SO ALC	[illegible]	1				
-7	.032 [illegible]	24ST ALC	[illegible]	2	2			

PARTS LIST FOR ASSY.

APPROVED FOR TOOLING BY
E. E. Dalton
6-5-43
Change G

A.C.		
NAVY NONE	ZP-2GP	
HEAT TREAT	FINISH	DRAFT / CHECK / STRUCT / MAT / APPROV

OPP HAND

NAME BRACKET - FURNS. - NAVIG'S. INSTRU. PANEL

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

J 28F5016

R 28F5016

H 314